

Fig. 1

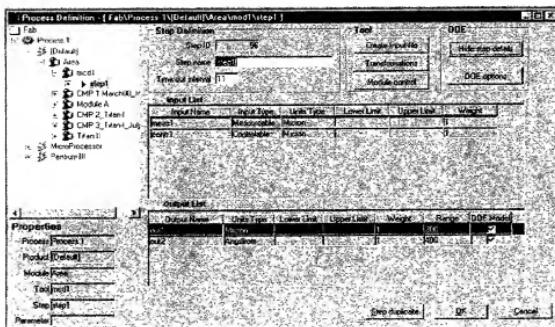


Fig. 2

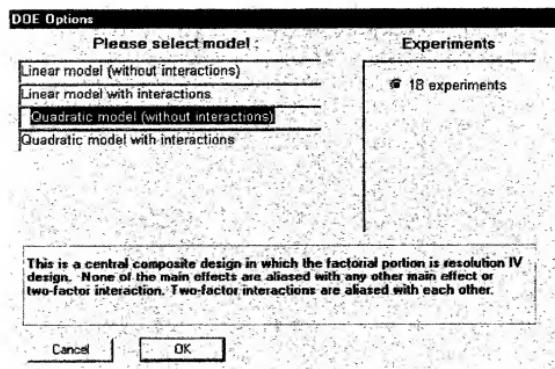


Fig. 3

DOE Table  
Select from File list:

	Pad Life2	Thickness Out Polish	Time2	Pad Speed2	Thick Out2	Under 3mm	Unbalance2
8	84000.00	8000.00	76.00	145.77			
9	0	7000.00	63.00	110.00			
10	84000.00	7820.00	63.00	110.00			
11	42000.00	6000.00	63.00	110.00			
12	42000.00	3000.00	63.00	110.00			
13	42000.00	7000.00	55.00	110.00			
14	42000.00	7000.00	76.00	115.00			
15	42000.00	7000.00	63.00	115.00			
16	42000.00	7000.00	63.00	125.00			
17	42000.00	7000.00	63.00	110.00			
18	16000.00	7000.00	63.00	110.00			

[Delete row](#) [Print](#) [Save](#) [Report](#) [Analyze](#)

Fig. 4

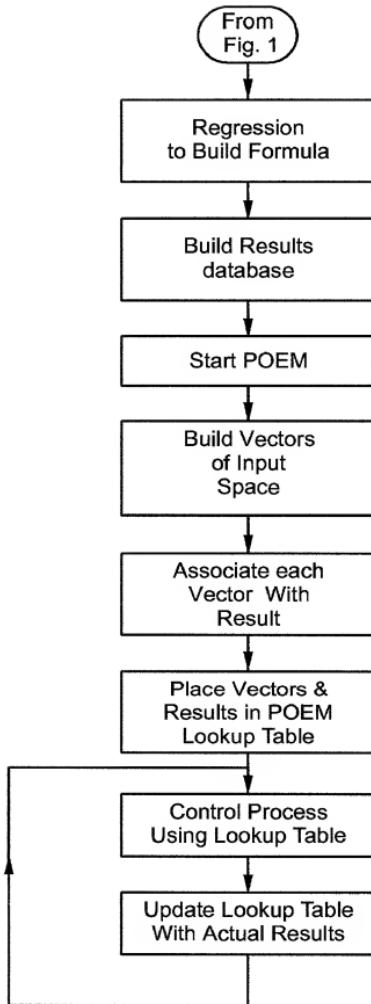


Fig. 5

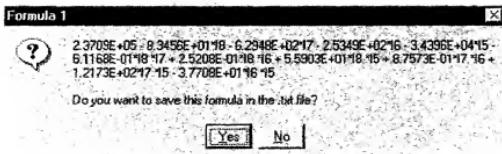


Fig. 6

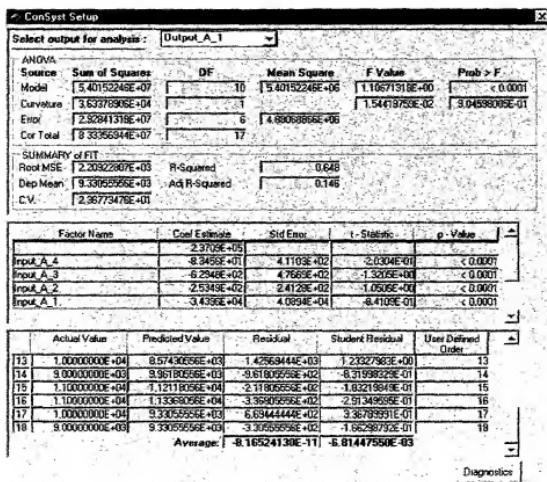


Fig. 7

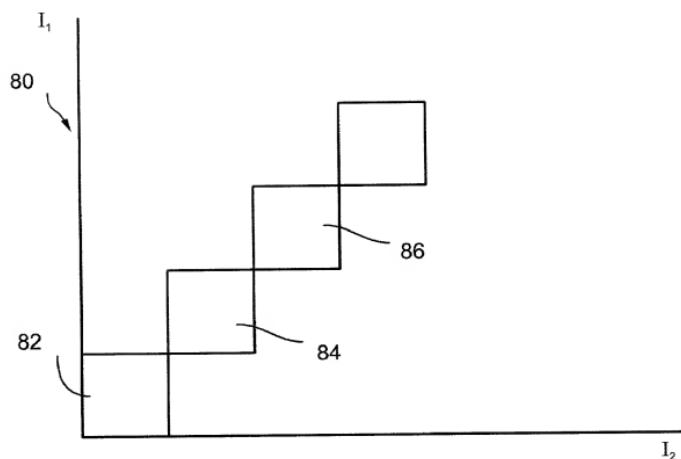


Fig. 8

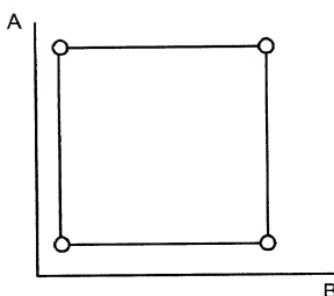


Fig. 9

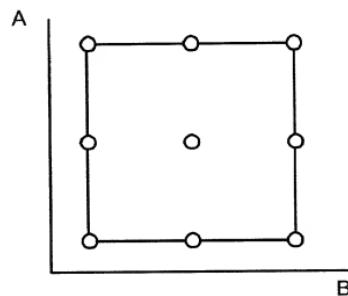


Fig. 10

Fig. 11

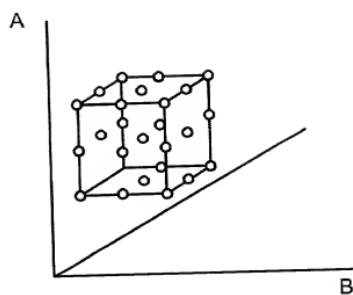


Fig. 12

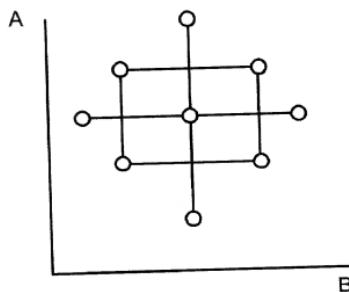


Fig. 13

